## **TABLE 14-1E** WARM AIR FURNACES AND COMBINATION WARM AIR FURNACES/AIR-CONDITIONING UNITS, WARM AIR DUCT FURNACES AND UNIT HEATERS, MINIMUM EFFICIENCY REQUIREMENTS

Equipment Type	Size Category (Input)	Sub-Category or Rating Condition	Minimum Efficiency <sup>b</sup>	Test Procedure <sup>a</sup>
Warm Air Furnace,	< 225,000 Btu/h		78% AFUE or	DOE 10 CFR
Gas-Fired	(66 kW)		80% E <sub>t</sub> <sup>c</sup>	Part 430 or
				ANSI Z21.47
	≥225,000 Btu/h	Maximum Capacity <sup>c</sup>	80% E <sub>c</sub> <sup>f</sup>	ANSI Z21.47
	(66 kW)			
		Minimum Capacity <sup>c</sup>		
Warm Air Furnace,	< 225,000 Btu/h		78% AFUE or	DOE 10 CFR
Oil-Fired	(66 kW)		80% E <sub>t</sub> <sup>c</sup>	Part 430 or
				UL 727
	≥225,000 Btu/h	Maximum Capacity <sup>b</sup>	81% E <sub>t</sub> <sup>g</sup>	UL 727
	(66 kW)			
		Minimum Capacity <sup>b</sup>		
Warm Air	All Capacities	Maximum Capacity <sup>b</sup>	80% E <sub>c</sub> <sup>e</sup>	
Duct Furnaces,				ANSI Z83.9
Gas-Fired		Minimum Capacity <sup>b</sup>		
Warm Air	All Capacities	Maximum Capacity <sup>b</sup>	80% E <sub>c</sub> <sup>e</sup>	
Unit Heaters,				ANSI Z83.8
Gas-Fired		Minimum Capacity <sup>b</sup>		
Warm Air	All Capacities	Maximum Capacity <sup>b</sup>	80% E <sub>c</sub> <sup>e</sup>	UL 731
Unit Heaters,				
Oil-Fired		Minimum Capacity <sup>b</sup>		

Reserved.

Minimum and maximum ratings as provided for and allowed by the unit's controls.

<sup>&</sup>lt;sup>c</sup> Combination units not covered by NAECA (3-phase power or cooling capacity greater than or equal to 65,000

Btu/h [19 kW]) may comply with either rating.  $^{d}$  E<sub>t</sub> = Thermal efficiency. See test procedure for detailed discussion.  $^{e}$  E<sub>c</sub> = Combustion efficiency (100% less flue losses). See test procedure for detailed discussion.  $^{f}$  E<sub>c</sub> = Combustion efficiency. Units must also include an IID, have jacket losses not exceeding 0.75% of the input rating, and have either power venting or a flue damper. A vent damper is an acceptable alternative to a flue damper for those furnaces where combustion air is drawn from the conditioned space.

<sup>&</sup>lt;sup>9</sup> E<sub>t</sub> = Thermal efficiency. Units must also include an IID, have jacket losses not exceeding 0.75% of the input rating, and have either power venting or a flue damper. A vent damper is an acceptable alternative to a flue damper for those furnaces where combustion air is drawn from the conditioned space.